

Melec



2-phase Stepping Motor Driver

D-2620v1

Instructions Manual (For designers' use)

USER'S MANUAL

Please ensure to read and understand this
Instructions Manual before using the product.
Please keep this Instructions Manual at hand



CE

MN0339

Introduction

This Instructions Manual describes the safe and proper method of handling "2-phase Stepping Motor Driver D-2620v1" with emphasis on the specifications, assuming that our readers are engaged in designing of control devices incorporating stepping motors.

Please ensure to read and understand this Instructions Manual before using the product.

Please keep this Instructions Manual at hand so that it is always available for reference.

Descriptions in this manual on safety matters:

This product must be operated and used properly.

Otherwise, or when it is operated and used erroneously, unforeseen accidents may occur, causing physical injuries or property damages.

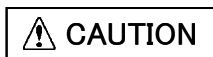
Majority of these accidents can be avoided if you are well informed of hazardous circumstances in advance.

Consequently, this instructions manual describes all the hazardous and dangerous circumstances and situations which can be foreseen and anticipated as well as necessary precautions.

All the above descriptions are being titled by the following symbol-marks and signal-words, namely:



Represents warnings ignorance of which can cause accidents involving fatal or serious physical injuries, or death.



Represents cautions ignorance of which can cause accidents involving minor physical injuries or property damages.

Introduction

Descriptions in this manual on safety matters:

	CONTENTS	PAGE
1. Safety		
1-1. Safety Precautions		6
1-2. Safety Information for Handling		7
2. Overview		
2-1. Characteristics		11
2-2. Product Configuration		11
2-3. Appearance		11
3. Name and Function of Each Section		
3-1. Signal I/O Connector (J1, J2)		12
3-2. AC Input/Motor Output Terminal Block (J3)		13
3-3. POWER LED		13
3-4. O. H. A LED		13
3-5. Operating Section		14
4. Setting		
4-1. Setting STEP ANGLE SELECT switch		15
4-2. Setting HOLD CURRENT SELECT switch		16
4-3. Setting DRIVE CURRENT SELECT switch		17
4-4. Setting PULSE INPUT TYPE SELECT switch		18
4-5. Setting MOTOR SELECT switch		18
4-6. Setting ROTATE CHARACTERISTIC SELECT 1 switch		19
4-7. Setting ROTATE CHARACTERISTIC SELECT 2 switch		19
5. Installation		
5-1. Conditions for Installation		20
5-2. Mounting Method		21
6. Connection		
6-1. Overview of Connection Configuration		22
6-2. Connecting Signal I/O Connector (J1, J2)		23
6-3. Connecting AC Input/Motor Output Terminal Block (J3)		24
6-4. Inputting Power		26
7. Confirmation of Setting and Connection		
7-1. Check Points		27

	PAGE
8. Maintenance and Check-up	
8-1. Maintenance and Check-up	28
8-2. Troubleshooting	29
9. Storing and Disposal	
9-1. Storing	30
9-2. Disposal	30
10. Specifications	
10-1. General Specifications	31
10-2. I/O Signal	
(1) Example Circuit Connection	32
(2) Drive pulse input (CW, CCW)	33
(3) Motor excitation stop input (M.F)	34
(4) Overheat alarm signal output and overheat alarm LED (O.H.A)	35
10-3. Dimensions	36
10-4. Applicable Motors	37
10-5. Torque Characteristics	38
10-6. Conforming to Europe standards	41

The main parts which revised by this manual

1. Safety

1 – 1. Safety Precautions

 WARNING
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- (1) This product is not designed or manufactured for application for equipment requiring high level of reliability such as equipment related to nuclear energy, aeronautics-related equipment, automobiles, ships, medical appliances directly handling the human body and equipment that might seriously affect properties.
- (2) Do not use or keep the product in explosive or corrosive environments, in the presence of flammable gases, locations subjected to splashing water, fine particles, soot, steam, or exposed to radiation or direct sunshine. Doing so may cause electric shock, injury or fire.
- (3) This product is designed for use within machinery, so it should be installed within an enclosure.
Be sure to ground the protective earth terminal of the driver.
- (4) Do not transport, move, install the product, perform connections or inspections when the power is on.
Doing so may cause electric shock, injury or fire.
- (5) Only qualified personnel are allowed to transport, move, install the product, perform connections or inspections.
Failure to do so may cause electric shock, injury or fire.

 CAUTION
--

- (6) Do not touch the driver during operation or immediately after stopping.
Doing so may cause burn on the skin due to overheating of the driver.
- (7) Ensure to use this product according to the method specified in the Instructions Manual and within the specifications.
- (8) Depending on the operational conditions, the stepping motor may step out when it is on holding-state or driving-state.
In particular, the load in transport may fall if the motor steps out on the vertical drive (such as the Z-axis).
Start operation after test run for deliberate confirmation of operation.
- (9) Provide fail-safe measures so that the entire system may operate in a safe mode even in cases of the external power supply failure, disconnection of the signal line, or any failure on the driver.



1 – 2. Safety Information for Handling

●Overall:

⚠ WARNING

Do not touch the driver during operation.
Failure to do so may cause electric shock.

⚠ WARNING

The marks,  and , on the front panel indicate terminals on which power voltage is applied.
Do not touch such terminals while inputting power and while POWER LED is on.
Doing so may cause electric shock.

⚠ WARNING

Use only an insulated screwdriver to adjust or set internal switches.
Failure to do so may cause electric shock.

⚠ CAUTION


Do not touch the driver during operation or immediately after stopping.
Doing so may cause burn on the skin due to overheating of the driver.

●When connecting the AC Input/Motor Output Terminal Block (J3):

⚠ WARNING

Turn the main power OFF.
Failure to do so may cause electric shock.

⚠ WARNING

Securely ground the protective earth terminal .

Failure to do so may cause electric shock.

⚠ WARNING

Do not force the power line or the motor line to be bent or pulled or pinched.
Doing so may cause electric shock or fire.

⚠ CAUTION

Erroneous connection may result in breakage of the motor or the driver. Correctly connect the motor wiring.

- When setting up the STEP ANGLE SELECT switch:

⚠ CAUTION

Erroneous setting may cause breakage of the machine or injury due to unexpected rotation of the motor. Ensure correct setting.

- When setting up the HOLD CURRENT SELECT switch:

⚠ CAUTION

A high setting value may cause burn on the skin due to overheating of the motor. Do not select a high value beyond the required.

- When setting up the DRIVE CURRENT SELECT switch:

⚠ CAUTION

Erroneous setting may cause burn on the skin due to overheating of the motor. Ensure correct setting.

- When setting up the PULSE INPUT TYPE SELECT switch:

⚠ CAUTION

Erroneous setting may cause breakage of the machine or injury due to unexpected rotation of the motor. Ensure correct setting.

- When inputting the motor excitation stop (M.F) signal:

⚠ CAUTION

Deterioration of the holding power with the motor may cause breakage of machine or injury.
Check safety before inputting.

- When installing:

⚠ WARNING



Overheating may cause fire.
Mount it on a noncombustible member.
Keep it away from combustibles.

- When inputting power:

⚠ WARNING

Do not contact with a wet hand.
Doing so may cause electric shock.

⚠ WARNING

The marks,  and , on the front panel indicate terminals on which power voltage is applied.
Do not touch such terminals while inputting power and while POWER LED is on.
Doing so may cause electric shock.

⚠ CAUTION

Unexpected behavior of the motor may cause breakage of the machine or injury.
Maintain the state where emergency stop is enabled at any time.

- When the overheat alarm (O.H.A) signal is output:

⚠ WARNING

Overheating may cause fire.
Stop operation upon output of this signal.

- When the overheat alarm (O. H. A) LED comes on

⚠ WARNING

Overheating may cause fire.
Stop operation when this LED comes on.

- When performing maintenance and checking:

⚠ WARNING

Only qualified personnel are allowed to perform maintenance and checking.
Failure to do so may cause electric shock.

⚠ WARNING

Do not contact with a wet hand.
Doing so may cause electric shock.

⚠ WARNING

The marks, ⚠ and ⚠, on the front panel indicate terminals on which power voltage is applied.
Do not touch such terminals while inputting power and while POWER LED is on.
Doing so may cause electric shock.

⚠ WARNING

Do not replace fuse.
Do not disassemble, repair or modify.
Doing so may cause electric shock, injury or fire.

2. Overview

2-1. Characteristics

D-2620v1 is a driver for a 2-phase stepping motor with single-phase 100V input.
 Driving method is unipolar constant current type.
 Step angles can be selected from six angles ranging from 1/1 division to 1/32 division of the basic angle.
 HOLD CURRENT and DRIVE CURRENT can be set up.

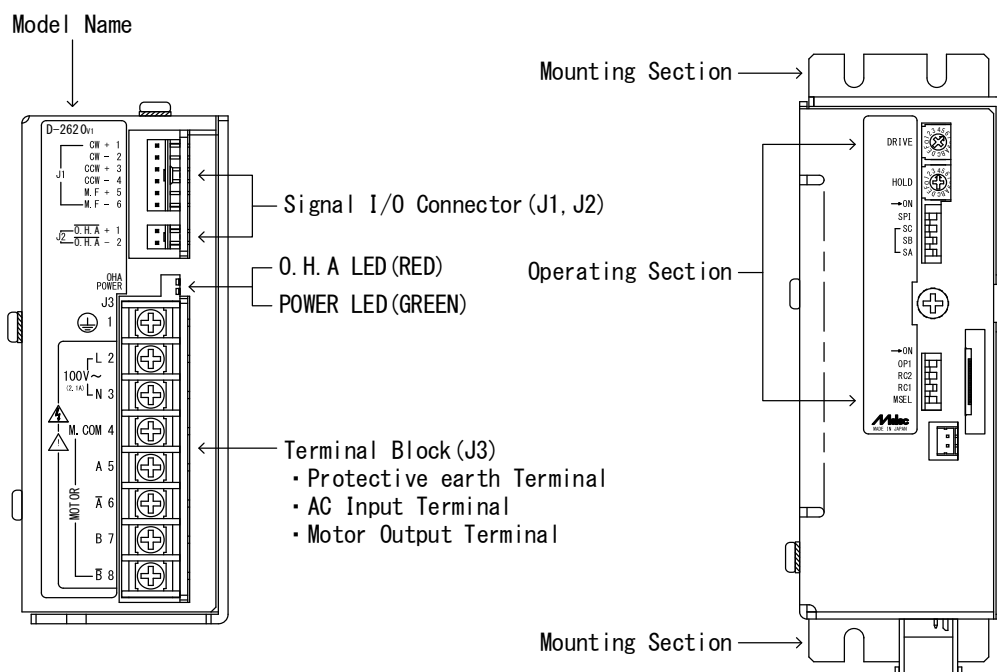
- Applicable motors and setting for each motor are given in the table "10-4. Applicable Motors".

2-2. Product Configuration

The product consists of the main frame and the accessories.

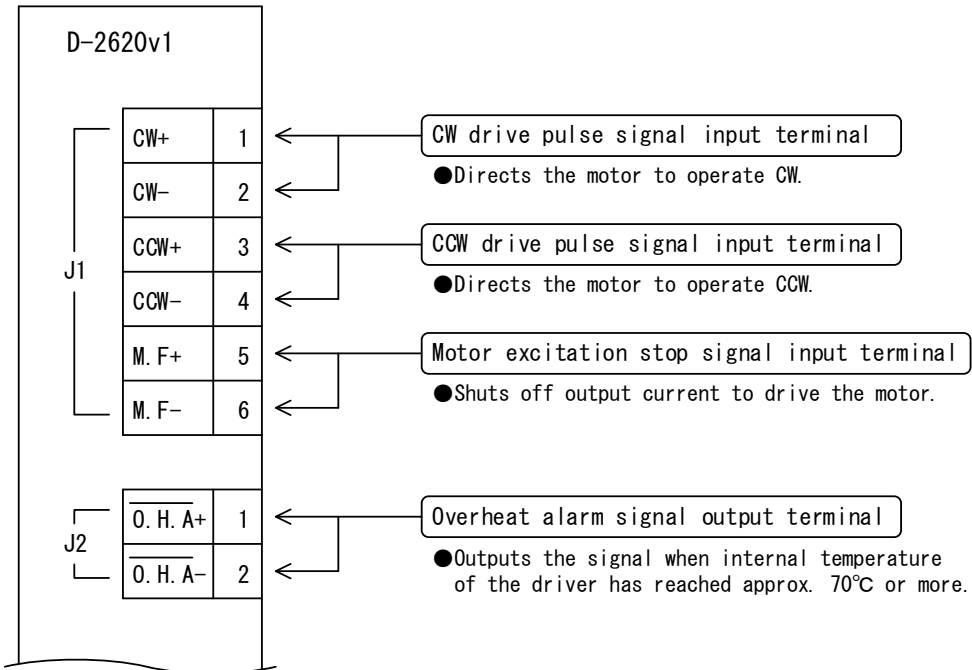
● D-2620v1 (Complete with terminal block covers)	One unit	
● Housing for J1 (171822-6:TE Connectivity)	One unit	(accessory)
● Housing for J2 (171822-2:TE Connectivity)	One unit	(accessory)
● Contact (170204-4:TE Connectivity)	10 contacts	(accessories, 2 for spares)

2-3. Appearance



3. Name and Function of Each Section

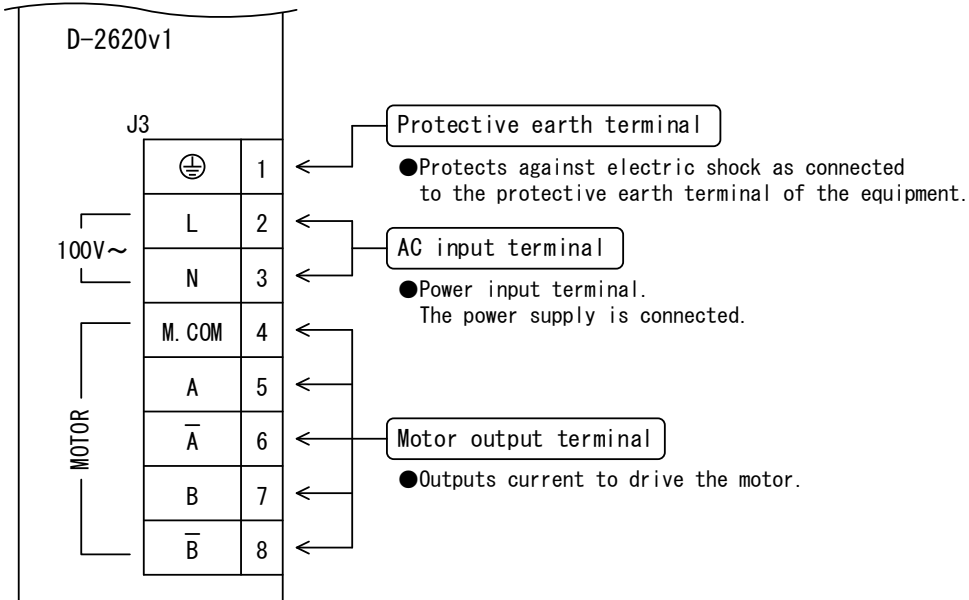
3 - 1. Signal I/O Connector (J 1, J 2)



3 – 2. AC Input/Motor Output Terminal Block (J 3)

⚠ WARNING

Do not touch the driver during operation.
 Failure to do so may cause electric shock.



3 – 3. POWER LED

POWER LED (GREEN) comes on upon inputting power.

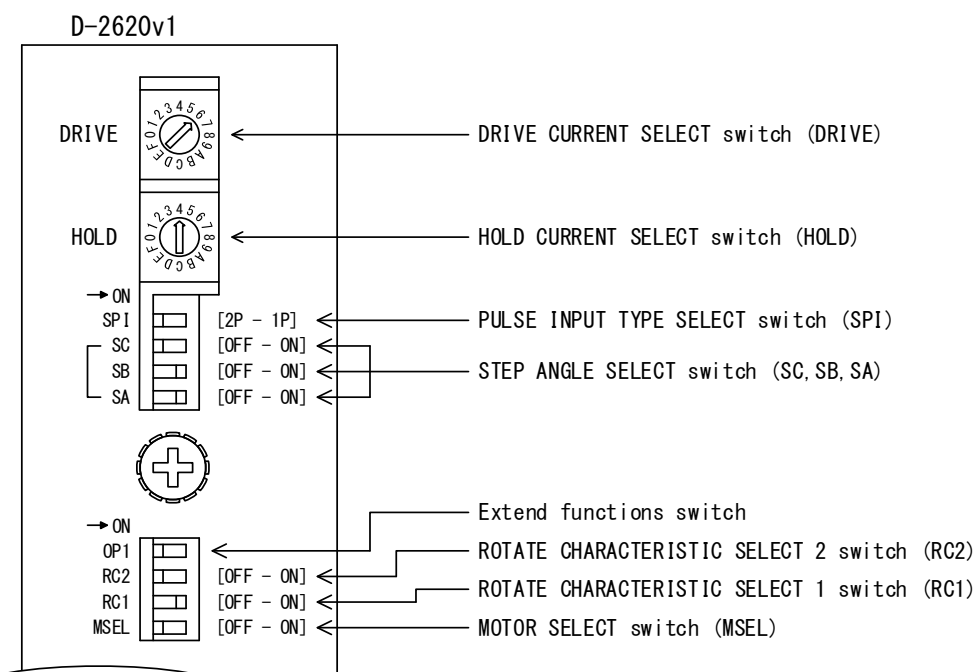
3 – 4. O. H. A LED

O. H. A LED (RED) comes on when internal temperature of the driver has reached approx. 70°C or more.

3 – 5. Operation Section

⚠ WARNING

Do not touch the driver during operation.
Failure to do so may cause electric shock.



Name of Operation Section	Function	Factory Setting	
DRIVE CURRENT SELECT switch	Selects DRIVE CURRENT.	No. 6	
HOLD CURRENT SELECT switch	Selects HOLD CURRENT.	No. 4	
PULSE INPUT TYPE CELECT switch	Selects a pulse input type.	OFF	
STEP ANGLE SELECT switch	Selects a step angle.	SC	OFF
		SB	ON
		SA	ON
Extend functions switch	Please use it with OFF.	OFF	
ROTATE CHARACTERISTIC SELECT 2 switch	Selects a high-speed torque	OFF	
ROTATE CHARACTERISTIC SELECT 1 switch	Selects a characteristic of motor rotation.	ON	
MOTOR SELECT switch	Selects the applicable motor.	OFF	

4. Setting

4 – 1. Setting STEP ANGLE SELECT switch

 **CAUTION**

Erroneous setting may cause breakage of the machine or injury due to unexpected rotation of motor.
Ensure correct setting.

The step angle is set up with the [SC, SB, SA] switch.

(1) Set the [SC, SB, SA] switch to the step angle required.

● Relationship between the [SC, SB, SA] switch and the step angle.

SC	SB	SA	1/ Divisions	Step angle(°)
				1.8° motor
ON	ON	ON	1/1	1.8
ON	ON	OFF	1/2	0.9
ON	OFF	ON	1/4	0.45
ON	OFF	OFF	1/8	0.225
OFF	ON	ON	1/16	0.1125
OFF	ON	OFF	1/32	0.05625
OFF	OFF	ON	–	–
OFF	OFF	OFF	–	–

(Factory Setting)

4 – 2. Setting HOLD CURRENT SELECT switch

⚠ CAUTION

A high setting value may cause burn on the skin due to overheating of the motor. Do not select a high value beyond the required.

HOLD CURRENT is set up with the [HOLD] switch.

- (1) Set the [HOLD] switch No. to the ratio of HOLD CURRENT to DRIVE CURRENT required.

● Ratio of HOLD CURRENT

$$\text{Ratio of HOLD CURRENT (\%)} = \frac{\text{HOLD CURRENT}}{\text{DRIVE CURRENT}} \times 100$$

Switch No.	Ratio of HOLD CURRENT (%)
0	Less than 5
1	10
2	20
3	30
4	40
5	50
6	60
7	70
8	80
9	90
A	100
B	–
C	–
D	–
E	–
F	–

(Factory Setting)

- HOLD CURRENT changes relative to DRIVE CURRENT setting.
The ratio of HOLD CURRENT set the switch No. to [No. A]:100% represents the same as the setting for DRIVE CURRENT.
- The greater the ratio of HOLD CURRENT grows, the more heat the motor generates when is on holding-state.

4 – 3. Setting DRIVE CURRENT SELECT switch

 **CAUTION**

Erroneous setting may cause burn on the skin due to overheating of the motor.
Ensure correct setting.

DRIVE CURRENT is set up with the [DRIVE] switch.

- (1) Set the [DRIVE] switch No. to the setting specified in the table "10-4. Applicable Motors".

● Relationship between the DRIVE I. SEL switch and DRIVE CURRENT.

Switch No.	A/phase
0	0.30
1	0.41
2	0.53
3	0.64
4	0.75
5	0.87
6	0.98 (Factory Setting)
7	1.09
8	1.21
9	1.32
A	1.43
B	1.55
C	1.66
D	1.77
E	1.89
F	2.00

4 – 4. Setting PULSE INPUT TYPE SELECT switch

⚠ CAUTION

Erroneous setting may cause breakage of the machine or injury due to unexpected rotation of motor.
Ensure correct setting.

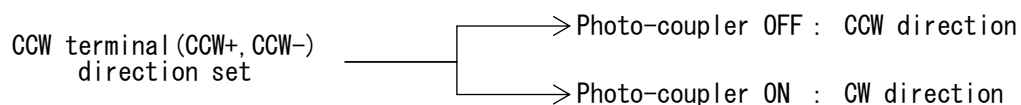
2-pulse input method / 1-pulse input method are set up by the [SPI] switch.
The new setting of the function setting switch will become effective after the power is cycled.

(1) Set the [SPI]

SPI	Input type
ON	1PULSE (1P)
OFF	2PULSE (2P)

(Factory Setting)

- When the motor is operated with two pulse signal inputs of CW and CCW, set the SPI switch to [OFF].
- When the motor is operated with the pulse signal and direction signal input, set the SPI switch to [ON].
- In the case that 1-pulse input method is selected, the CCW terminal becomes direction signal input designating the direction of the motor rotation. Drive pulse set to the CW terminal (CW+, CW-).



- The input timing is same with 2-pulse input method and 1-pulse input method .
As for input timing, refer to "10-2. (2) Drive pulse input (CW, CCW)"

4 – 5. Setting MOTOR SELECT switch

The [MSEL] switch is turned to the setting corresponding to the motor in use.

(1) Set the [MSEL] switch to the specified in the table "10-4. Applicable Motors."

4 – 6. Setting ROTATE CHARACTERISTIC SELECT 1 switch

ROTATE CHARACTERISTIC is set up with the [RC1] switch.
The new setting of the function setting switch will become effective after the power is cycled.

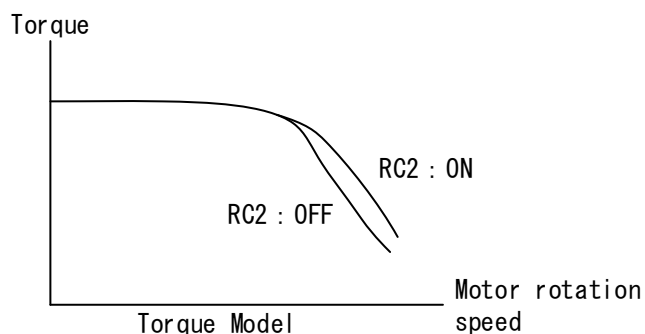
- When the division of the STEP switch is 1/1 or 1/2, by setting the [RC1] switch to [OFF] the vibration of the motor in a acceleration/deceleration drive may reduce.

4 – 7. Setting ROTATE CHARACTERISTIC SELECT 2 switch

High-speed torque is set up with the [RC2] switch.

- (1) Set the [RC2] switch to the high-speed torque required.

- Relationship between the [RC2] switch and the high-speed torque.



- Select the [RC2] switch [ON] if high-speed torque is required.
In case of the switch [ON], the temperature of the motor rises.

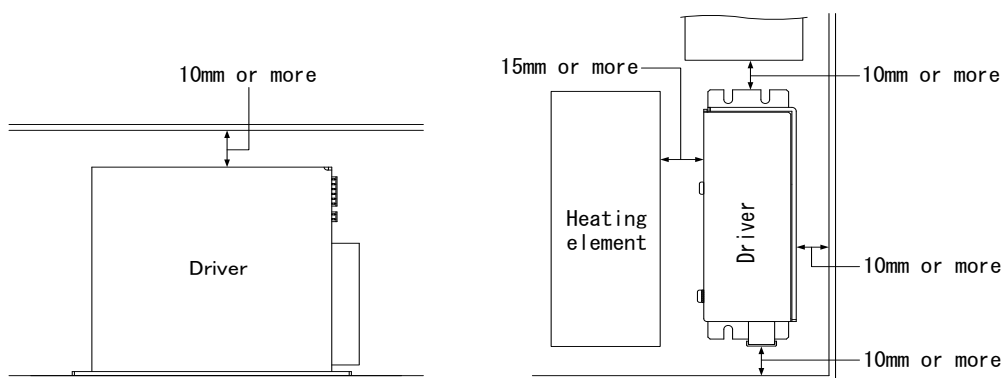
5. Installation

5-1. Conditions for Installation

⚠ WARNING

Mount it on a noncombustible member.
Keep it away from combustibles.
Overheating may cause fire.

- (1) Designed for incorporating into equipment used indoors, this product requires to be installed in the following environment:
 - Area that is free of explosive, corrosive or inflammable gas
 - Indoors (Area not exposed to direct sunshine)
 - Area that ambient temperature and humidity are controlled within the range set out in the specifications
 - Area protected from dust, salt or iron particles
 - Area not subject to direct vibration or shock
 - Area not subject to splashing water, oil or chemicals
- (2) Install the driver at least 10mm away from other equipment. However, please be installed to a distance of at least 15mm from the heating element.



- Please contact us if you are not installed to a distance of at least 15mm from the heating element.
- (3) Considering heat release, control the ambient temperature around the driver within the specified value.
 - Take measures against accumulation of heat such as allowing generous space around the driver or installing a fan so that heat release is taken care of.
 - Install the driver securely in contact with metal or other substance with adequate heat conductivity.
 - (4) In the case that an overheat alarm signal is output, perform the cooling measure of the mounting plate is enlarged or compulsion air cooling etc. Use the driver on the condition that an overheat alarm signal is not output.
 - (5) Do not allow standing or placing anything heavy on the product.

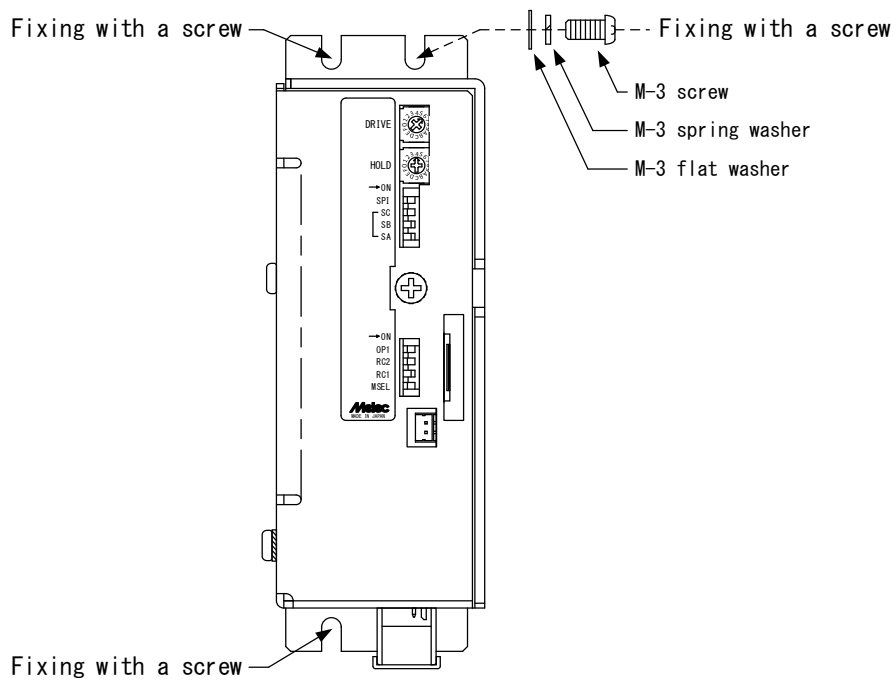
5 - 2. Mounting Method

The following items are required:

- M-3 screw (8mm or more in length):----- 3
- M-3 spring washer: ----- 3
- M-3 flat washer: ----- 3

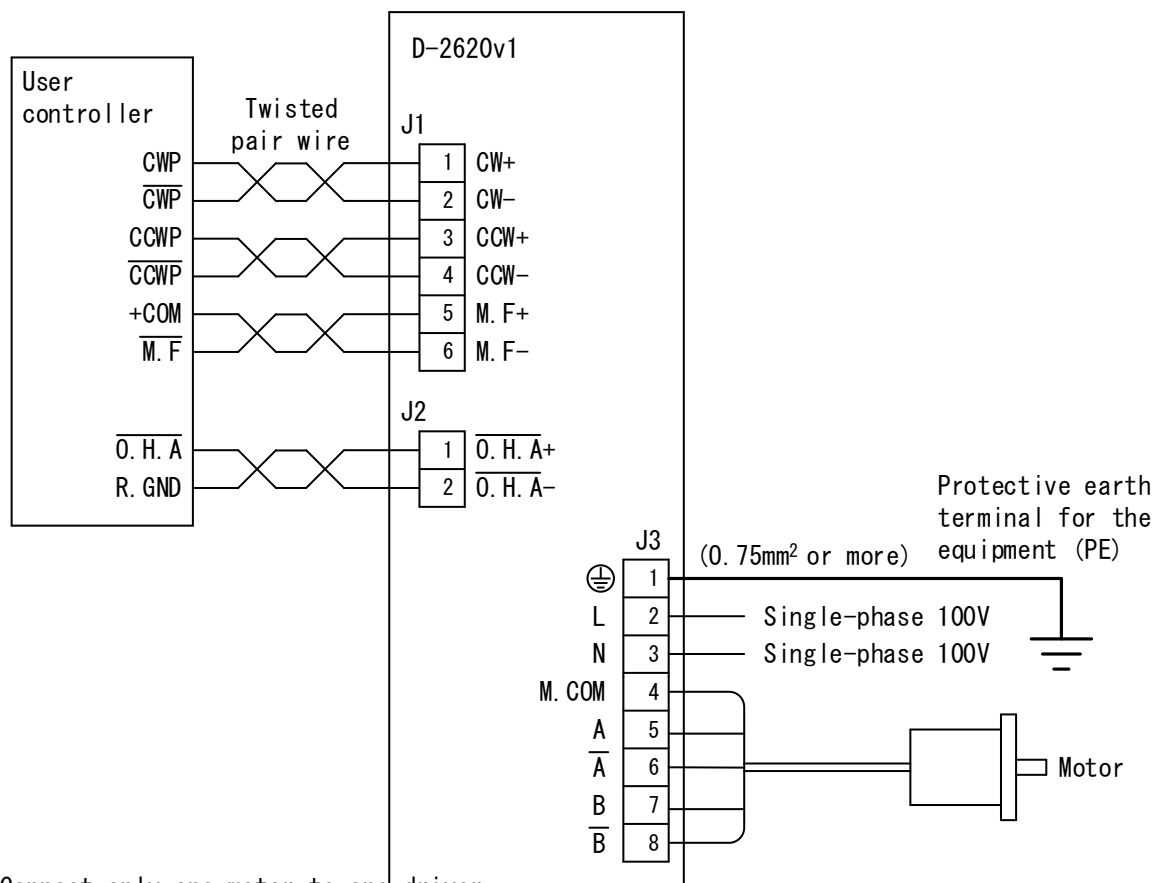
(1) Fix the product at the three cutouts.

● Mounting example



6. Connection

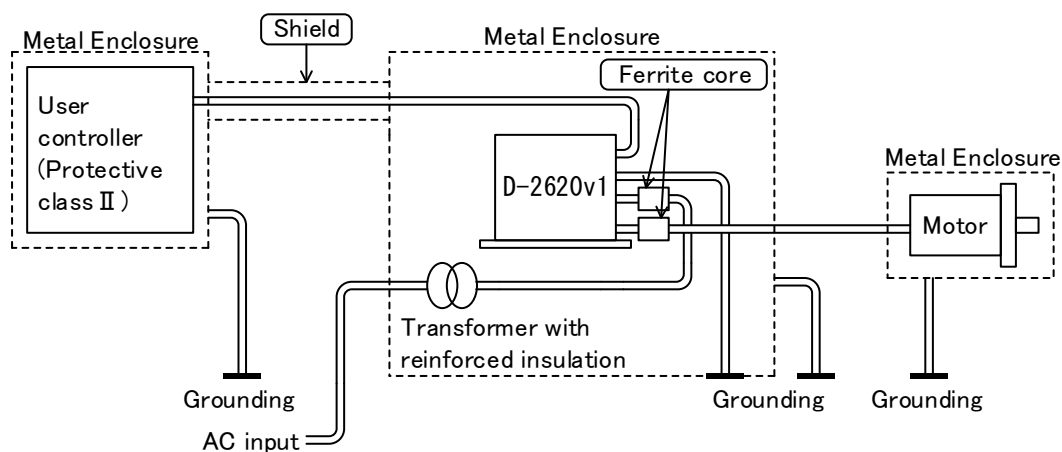
6-1. Overview of Connection Configuration



- Connect only one motor to one driver.
- Use twisted pair wire for the CW/CCW input signal line.
- Provide shielding for the signal line where considerable noise is generated.
- Use the wire material of the characteristic that is difficult to burn.
- Provide ferrite core for the motor line if it generates significant noise.
- Provide ferrite core for power line if it generates significant noise.

[Example configuration]

The metallic enclosure and shielded wires and ferrite core work to shield noise.

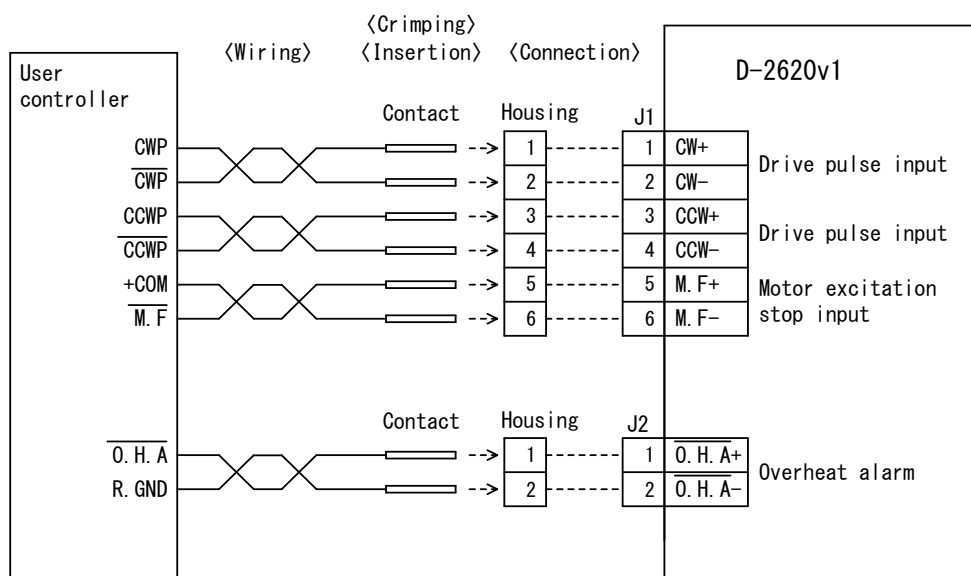
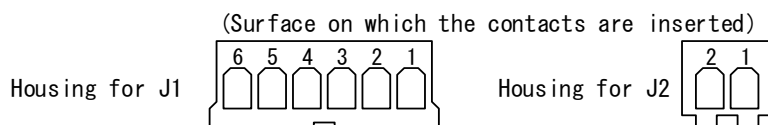


6-2. Connecting Signal I/O Connector (J 1, J 2)

The following items are required:

- Housing for J1 (171822-6:TE Connectivity): One unit (accessory)
- Housing for J2 (171822-2:TE Connectivity): One unit (accessory)
- Contact (170204-4:TE Connectivity): 8 contacts (accessories)
- Manually operated crimping tool for AWG26-20(91556-1:TE Connectivity): One unit

- (1) Crimp the contact to the cable used for wiring.
- (2) Insert the contact into the housing.
Make sure that the housing No. and the connector No. on the main frame are matched before inserting the contacts.
- (3) Connect the housing to the connector on the main frame.
 - The contacts for J1 are 6 pieces. The contacts for J2 are 2 pieces.
 - When inserting, keep pushing J1 and J2 housing into the connector until it is locked. Also, check if the contacts are not displaced from the housing.
 - In wiring, isolate the J1 and J2 signal lines from equipment that may be a source of noise, the power line and the motor line.



- Use a signal cable of AWG26 (0.15mm²) or more in diameter.

6 – 3. Connecting AC Input/Motor Output Terminal Block (J 3)

⚠ WARNING

Turn the main power OFF.
Failure to do so may cause electric shock.

⚠ WARNING

Securely ground the protective earth terminal \oplus .
Failure to do so may cause electric shock.

⚠ WARNING

Do not force the power line or the motor line to be bent or pulled or pinched.
Doing so may cause electric shock or fire.

⚠ CAUTION

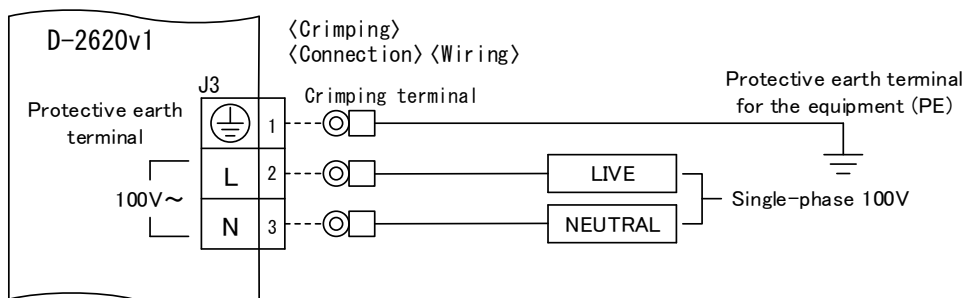
Erroneous connection may result in breakage of the motor or the driver.
Correctly connect the motor wiring.

The following items are required:

- Crimping terminal 8
(TMEV1.25-3: Nichifu or the equivalent)
- Manually operated crimping tool for AWG22-16 One unit
(NH-11: Nichifu or the equivalent)

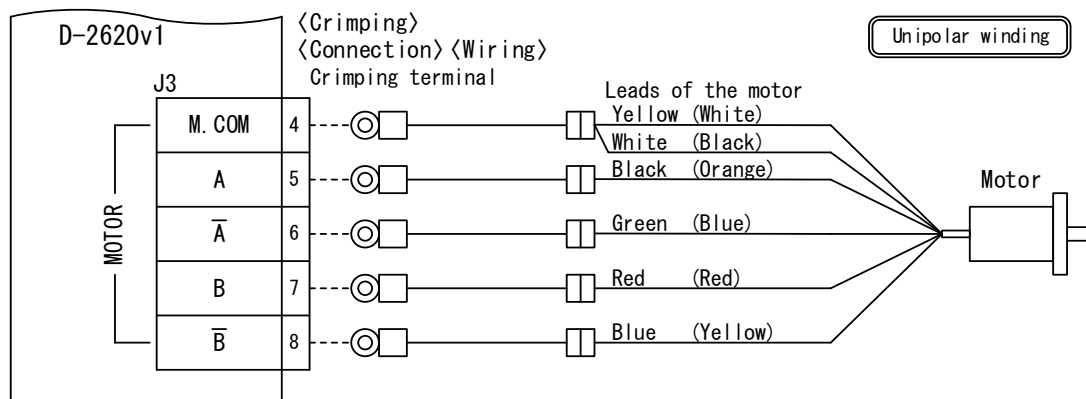
- (1) Turn power of the equipment [OFF].
- (2) Crimp the crimping terminals to the cable used for wiring.
- (3) Remove the covers of terminal block, then connect.
- (4) Fix the terminal block covers after completing connection.

[Protective earth terminal • AC input terminal]



- Be sure to ground the protective earth terminal (⊕) of the driver to the protective earth terminal of the equipment (PE).
- Use a protective earth cable and power cable of AWG18(0.75mm²) or more in diameter.

[Motor output terminal]





- Color indications for leads of the motor indicate motor of the ORIENTAL MOTOR CO., Ltd.. Color indications for leads of the motor in parentheses () indicate motor of the SANYO DENKI CO., Ltd..
- Use a motor cable of AWG20(0.5mm²) or more diameter.
- When use a motor cable more than 5m, contact our office.

6 – 4. Inputting Power

 **WARNING**

Do not contact with a wet hand.
Doing so may cause electric shock.

 **WARNING**

The marks,  and , on the front panel indicate terminals on which power voltage is applied.
Do not touch such terminals while inputting power and while POWER LED is on.
Doing so may cause electric shock.

 **CAUTION**

Unexpected behavior of the motor may cause breakage of the machine or injury.
Maintain the state where emergency stop is enabled at any time.

- (1) Input power (single-phase 100V) into the cable connected to No.2 and No.3 terminals of J3.

7. Confirmation of Setting and Connection

7 – 1. Check Points

- (1) This product requires different switch setting and motor wiring depending on the motor used.
 Check if the switch setting and the motor wiring are correctly performed.
- (2) Check if the protective earth terminal \oplus of J3 is securely wired.
- (3) Check if the terminal block covers are fixed on J3.

Check Points		Check	Remarks
Setting of DRIVE CURRENT SELECT switch	Switch No.		
Setting of HOLD CURRENT SELECT switch	Switch No.		
Setting of PULSE INPUT TYPE SELECT switch	OFF/ON		
Setting of STEP ANGLE SELECT switch	SC	OFF/ON	
	SB	OFF/ON	
	SA	OFF/ON	
Setting of Extend functions switch	OFF/ON		
Setting of ROTATE CHARACTERISTIC SELECT 2 switch	OFF/ON		
Setting of ROTATE CHARACTERISTIC SELECT 1 switch	OFF/ON		
Setting of MOTOR SELECT switch	OFF/ON		
Connection of J1			
Connection of J2			
Connection of J3	Protective earth terminal \oplus		
	AC input terminal (L,N)		
	Motor output terminal		
	Terminal block cover		

8. Maintenance and Check-up

8 – 1. Maintenance and Check-up



 **WARNING**

Only qualified personnel are allowed to perform maintenance and checking. Failure to do so may cause electric shock.

 **WARNING**

Do not contact with a wet hand. Doing so may cause electric shock.

 **WARNING**

The marks,  and , on the front panel indicate terminals on which power voltage is applied. Do not touch such terminals while inputting power and while POWER LED is on. Doing so may cause electric shock.

 **WARNING**

Do not replace fuse. Do not disassemble, repair or modify. Doing so may cause electric shock, injury or fire.

- (1) As for a maintenance inspection the engineer of the specialty shall do it.
- (2) We recommend that the following check-ups should be performed periodically:
 - Checking for any loosened screws on the terminal block and contacts on the connectors.
 - Checking for any flaw and crack on the cabling.
- (3) In case of failure, return the driver to us and have it repaired.

8 – 2. Troubleshooting

Trouble	Check Item	Assumed Cause
1. POWER LED does not come on.	<ul style="list-style-type: none"> • Connection of power supply. • Value of power voltage. 	<ul style="list-style-type: none"> • Wiring error with power supply. • Power voltage failure. • Driver failure.
2. The motor is not excited. (It can be easily rotated by hand.)	<ul style="list-style-type: none"> • Connection of the motor to the driver. • ON/OFF status of the M.F signal. • Setting of the HOLD CURRENT SELECT switch. 	<ul style="list-style-type: none"> • Wiring error with the motor and the driver. • The M.F signal is input. • Hold current is set to zero. • Driver failure.
3. The motor does not rotate. The motor behaves abnormally. The motor steps out.	<ul style="list-style-type: none"> • The same check items as those under item 2 above. • Setting of the PULSE INPUT TYPE SELECT switch. • Connection of the pulse signal. • Voltage and wave form of the pulse signal. • Setting of the DRIVE CURRENT SELECT switch. • Setting of the STEP ANGLE SELECT switch. 	<ul style="list-style-type: none"> • Wrong setting for the pulse input type. • Wiring error with the pulse signal line. • Pulse signal of wrong specifications. • DRIVE CURRENT is too low. • Wrong setting for the step angle. • Driver failure. • Motor failure.
4. The motor steps out during acceleration.	<ul style="list-style-type: none"> • Starting pulse speed. • Acceleration time. 	<ul style="list-style-type: none"> • Starting pulse signal speed is too high. • Acceleration time is too short.
5. The motor generates excessive heat.	<ul style="list-style-type: none"> • Setting of the DRIVE CURRENT SELECT switch. • Setting of the HOLD CURRENT SELECT switch. 	<ul style="list-style-type: none"> • DRIVE CURRENT is higher than the setting for the applicable motor. • The setting for HOLD CURRENT is too high.
6. Overheat alarm signal is output.	<ul style="list-style-type: none"> • Ambient temperature around the driver. 	<ul style="list-style-type: none"> • Ambient temperature is too high (50°C or more).

(1) Short-circuiting of the motor output terminal may cause the driver to fail.

- Short-circuiting between the motor output terminal and the earth terminal (PE)
- Short-circuiting between the motor output terminal and the power line
- Short-circuiting between the motor output terminal and the motor output terminal
- Wiring error or snapping of the motor output lines

(2) When a large inertial load (motor rotor inertia x 5 or more) is operated at high speed (rotational speed 20s^{-1} or more), regenerative energy will generate and increase the power supply voltage, which can damage the driver. Review the operating condition and make sure regenerative voltage will not generate.

When the failure phenomenon cannot be remedied, contact our office.

9. Storing and Disposal

9 – 1. Storing

(1) Keep the product in the following environment:

- Area that is free of explosive, corrosive or inflammable gas
- Indoors (Area not exposed to direct sunshine)
- Area that ambient temperature and humidity are controlled within the range set out in the specifications
- Area protected from dust, salt or iron particles
- Area not subject to direct vibration or shock
- Area not subject to splashing water, oil or chemicals

(2) Do not allow standing or placing anything heavy on the product.

9 – 2. Disposal

(1) Dispose of the product as industrial waste.

1 0. Specifications

1 0 – 1. General Specifications

Supply Power	Single-phase 100V (50/60Hz) *1 ●Rated power at DRIVE: [DRIVE ⇒ No. F set up] *2 AC100V : 2.1A ●Rated power at HOLD: [DRIVE ⇒ No. F, HOLD ⇒ 40% set up] AC100V : 0.5A or less	
Motor output current	●DRIVE CURRENT 0.3A/phase~2.0A/phase (16 levels) ●HOLD CURRENT 5%~100% of DRIVE CURRENT (11 levels)	
Input Signal	●Drive pulse input (CW, CCW) ----- Photo-coupler input ●Motor excitation stop input (M, F) ----- Photo-coupler input	
Output Signal	●Overheat alarm signal output (O. H. A) ----- O/C output	
Function of Operating Sections	●DRIVE CURRENT selection (DRIVE) ●HOLD CURRENT selection (HOLD) ●STEP ANGLE selection (SA, SB, SC) ●MOTOR selection (MSEL) ●PULSE INPUT TYPE selection (SPI) ●ROTATE CHARACTERISTIC selection (RC1, RC2)	
Operating Ambient Temperature	0°C ~ +50°C (No freezing allowed)	
Operating Ambient Humidity	80%RH or less (No condensation allowed)	
Storing Temperature	-10°C ~ +55°C (No freezing allowed)	
Storing Humidity	80%RH or less (No condensation allowed)	
Altitude	Up to 1000m above sea level	
Atmosphere	Indoor (Exposure to direct sunshine is not allowed.) Without any explosive, corrosive or inflammable gas, oil mist, or dust	
Withstanding Vibration	No abnormality should be found after a vibration test at 10~55Hz, 0.15mm P-P.	
Insulated Withstanding Voltage	(At ordinary temperature and humidity)	
	AC terminal – signal terminal	1500VAC: for one minute 500VDC: 100MΩ or more
Insulation Resistance	AC terminal – ⊕ terminal	1500VAC: for one minute 500VDC: 100MΩ or more
Exterior Dimensions	^H 110 × ^W 132 × ^D 45.4 (mm) *3	
Weight	0.35 kg	

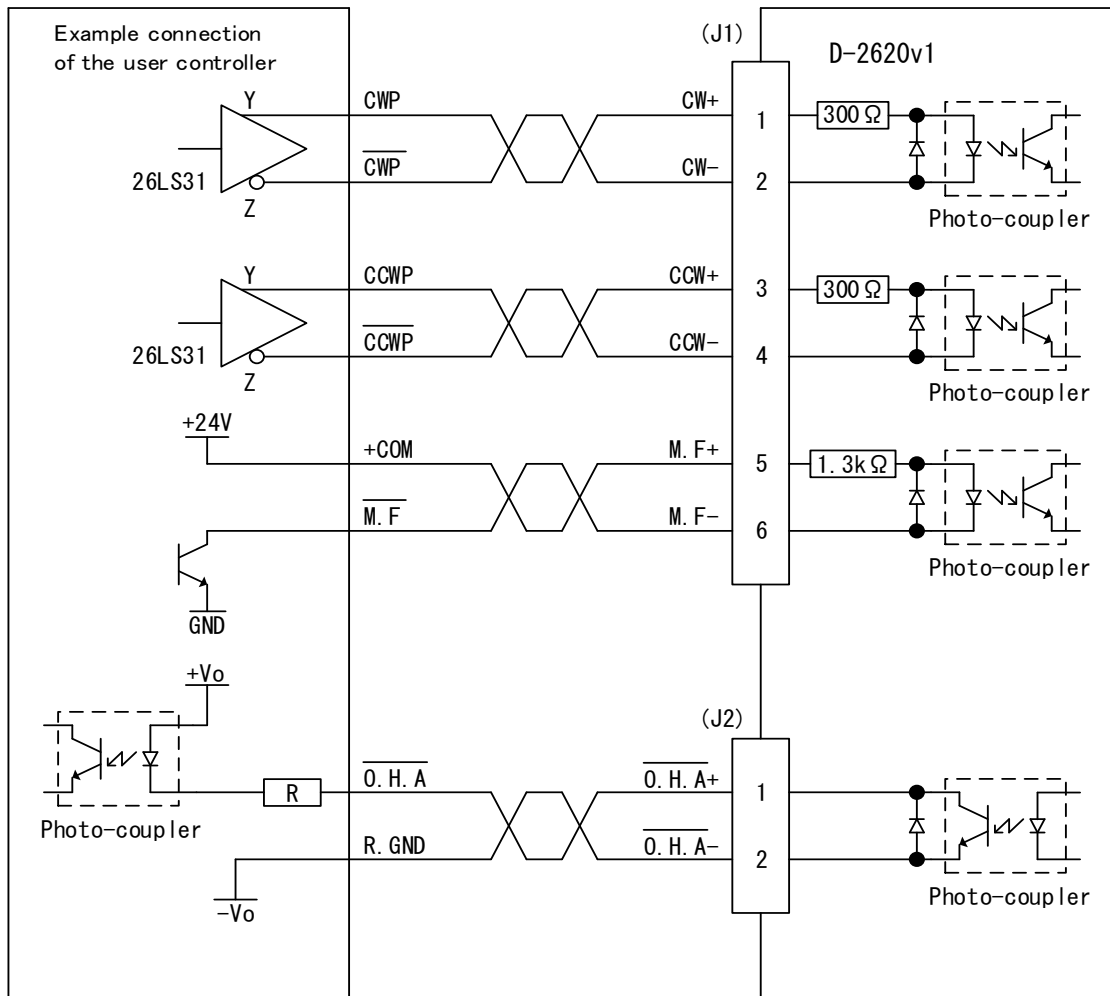
*1 Input voltage range is single-phase 100V±10%.

*2 Power demand varies with rotation speed, a load, etc.

*3 Including screws and terminal blocks.

1 0 - 2. I/O Signal

(1) Example Circuit Connection

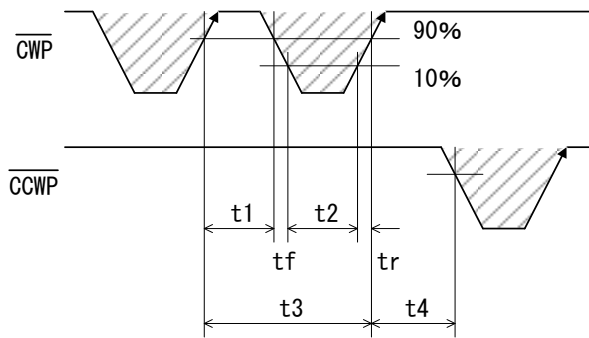


- Power supply for I/O circuit shall be reinforced or double insulation against hazardous voltage such as 100Vac mains. Proving SELV $\leq 60\text{Vdc}$ power supply circuit is necessary.

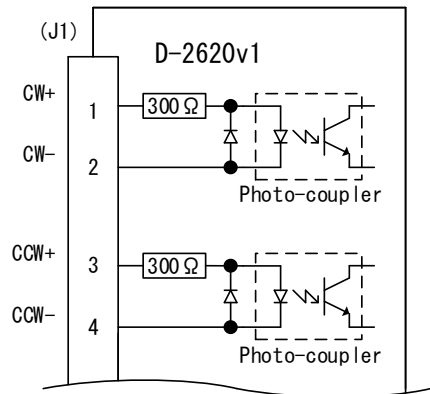
(2) Drive pulse input (CW, CCW)

- ① Operating current range : 5mA~14mA
 The photo-coupler turns on with inter-terminal voltage of 3.1 V~5.5 V.
 (Photo-coupler diode $V_F \doteq 1.5$ V)

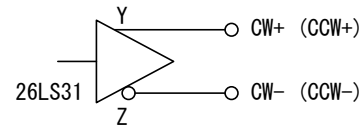
② Timing chart



$t1 \geq 0.78 \mu s$, $t2 \geq 0.78 \mu s$, $t_f, t_r \leq 1 \mu s$
 $t3 \geq 1.56 \mu s$, $t4 > 1.56 \mu s$



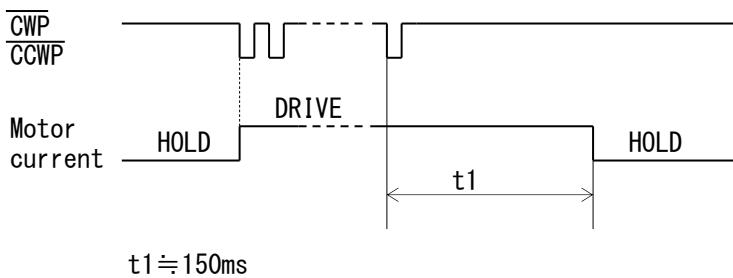
[To the line driver 26LS31]



Maximum response frequency : 640kHz
 (Duty 50%)

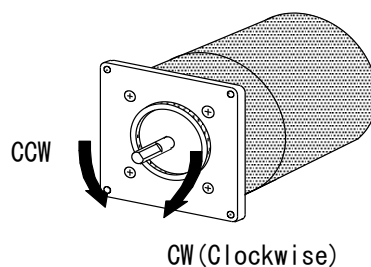
- The shaded area () indicates light emission from the photo-coupler, and the motor is driven at the rising edge ().
 "t4" greatly varies according to the inertial moment including that of the motor.

③ Automatic switching for DRIVE/HOLD



- Inputting drive pulse causes the current output to the motor to change from HOLD CURRENT to DRIVE CURRENT, which returns to HOLD CURRENT in "t1".
 DRIVE CURRENT continues if pulse is input on driving-state.

④ Direction of rotation

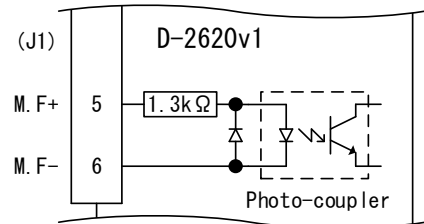


(3) Motor excitation stop input (M.F)

CAUTION

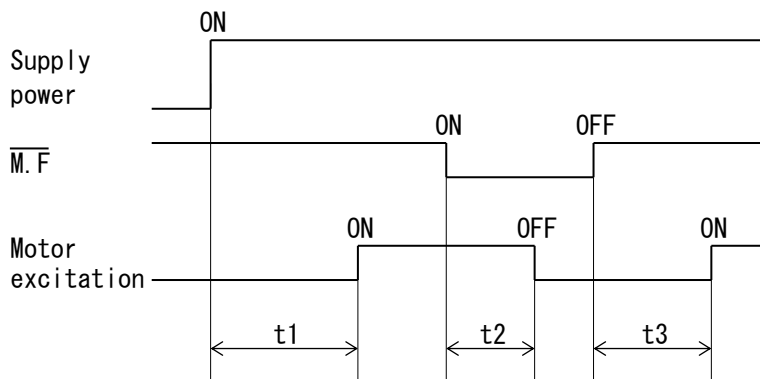
Deterioration of the holding power with the motor may cause breakage of the machine or injury.
 Check safety before inputting.

- ① Operating current range : 2.6mA~19.5mA
 The photo-coupler turns on with inter-terminal voltage of 4.5V~26.4V.
 (Photo-coupler diode $V_F \doteq 1.1\text{ V}$)



- Motor output current is shut off with the photo-coupler ON.
 At this time, motor torque changes to detent torque.
- When this signal is input, motor torque may be lost, resulting in failure to retain the load transported.
 In particular, this risk is high with the vertical drive (such as the Z-axis).

② Timing chart



- $t1 \leq 1.5\text{ s}$ ($t1$: Time required for the motor to be enabled.)
 $t2 \leq 5\text{ ms}$ ($t2$: Time required for the motor output current to be shut off.)
 $t3 \leq 100\text{ ms}$ ($t3$: Time required for the motor to be enabled.)

(5) Overheat alarm signal output (O. H. A)

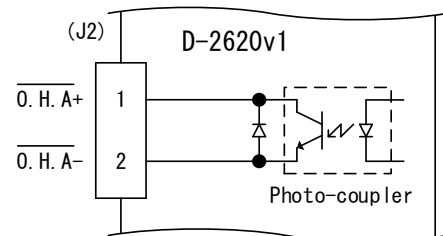
⚠ WARNING

Overheating may cause fire.
Stop operation upon output of this signal.

⚠ WARNING

Overheating may cause fire.
Stop operation when this LED comes on.

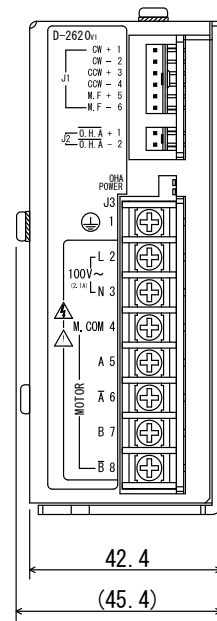
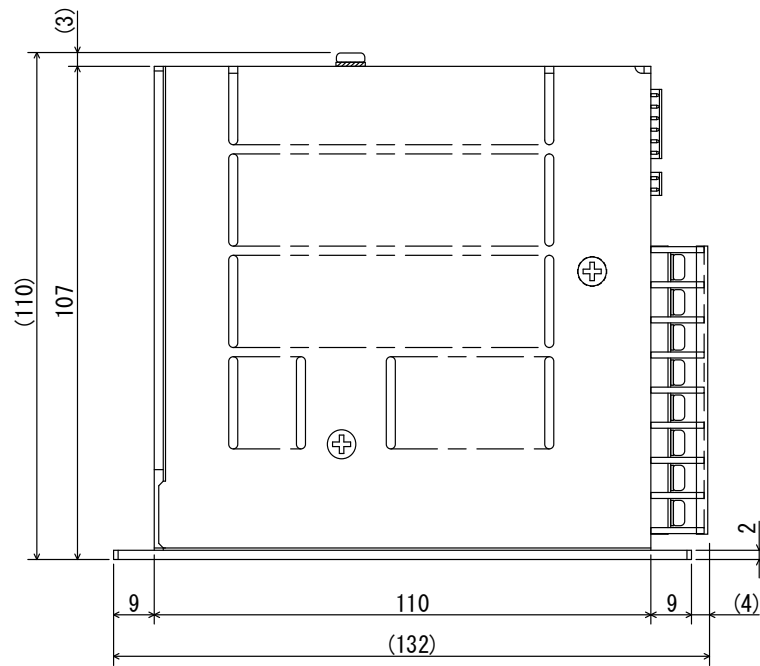
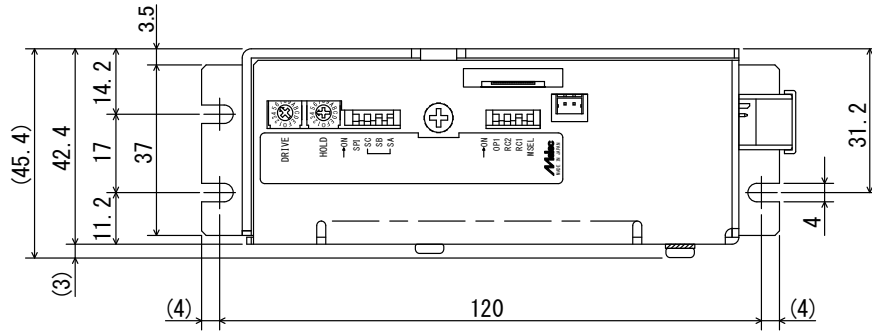
- ① Output current
- a. $I_C \leq 6\text{mA}$, $V_{CE} < 2\text{V}$
 - b. $I_C \leq 2\text{mA}$, $V_{CE(\text{sat})} < 0.6\text{V}$
 $V_{CE0} \leq 30\text{V}$



- Use overheat alarm signal output (O. H. A) without fail.
- In case of internal temperature of the driver reaches approx. 70°C or more, this signal is output (photo-coupler ON) and O. H. A LED comes on. At this time the motor output current is not blocked.
- When this signal is output, stop operation and check if there is any abnormality occurring with the motor and the driver.
- Perform the cooling measure of the mounting plate is enlarged or compulsion air cooling, for example, if this signal is output while no abnormality is detected.
- Continuous operation is possible unless this signal is output.

1 0 - 3. Dimensions

(Unit : mm)



10-4. Applicable Motors

●D-2620v1 can drive a 2-phase unipolar stepping motor of 0.95 – 2.0 A/phase.

ORIENTAL MOTOR CO., LTD.		Basic Angle (°)	Current (A/phase)	DRIVE switch	MSEL switch	Torque Data Fig. No.
□42mm	PK243-01A (B)	1.8	0.95	6	OFF	Fig. 1
□56.4mm	PK264-01A (B)	1.8	1.0	6	OFF	Fig. 2
	PK266-01A (B) PK268-01A (B)	1.8	1.0	6	ON	Fig. 3 Fig. 4
□42mm	PK244-01A (B) PK245-01A (B)	1.8	1.2	8	OFF	Fig. 5 Fig. 6
□56.4mm	PK264-02A (B) PK266-02A (B) PK268-02A (B)	1.8	2.0	F	OFF	Fig. 7 Fig. 8 Fig. 9
□85mm	PK296-01A (B) PK299-01A (B)	1.8	2.0	F	ON	Fig. 10 Fig. 11

() : Both axes

●When use a non-applicable motor, contact our office.

1 0 – 5. Torque Characteristics

- (1) Representations in the torque characteristics table are made in terms of the motor rotation speed (s^{-1}) vs. torque ($N \cdot m$).

Motor rotation speed (s^{-1}) and drive pulse frequency (Hz) are converted as follows:

$$\text{Motor rotation speed (s}^{-1}\text{)} \times \frac{360^\circ}{\text{Step angle}} = \text{Drive pulse input frequency (Hz)}$$

- (2) The Maximum Starting Pulse Rate is represented as "fs" by the value at zero inertial load.
- (3) Upon operation, provide adequate allowance for torque.
- (4) The stepping motor may attain high temperature, depending on the operational conditions.
Use the stepping motor according to the Instructions Manual produced by motormakers.

Fig. 1

D-2620v1
PK243-01A (B)
0.95A/PHASE
DRIVE = No. 6 (0.98A/PHASE)
MSEL = OFF
AC100V

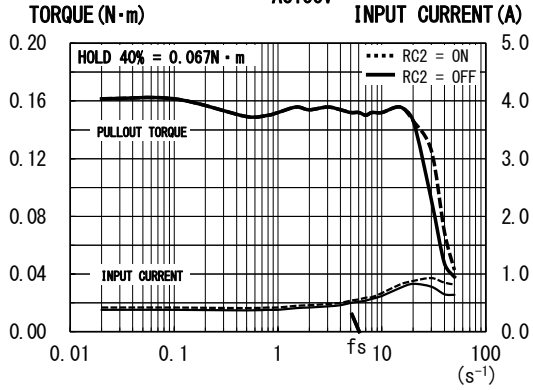


Fig. 2

D-2620v1
PK264-01A (B)
1.0A/PHASE
DRIVE = No. 6 (0.98A/PHASE)
MSEL = OFF
AC100V

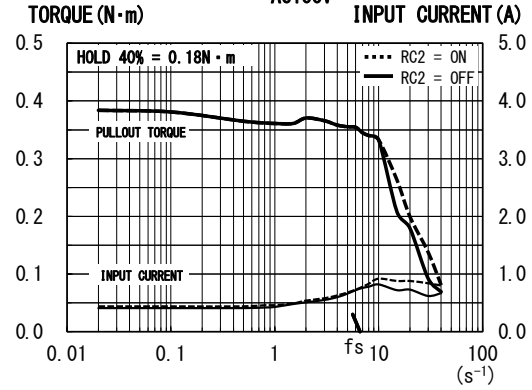


Fig. 3

D-2620v1
PK266-01A (B)
1.0A/PHASE
DRIVE = No. 6 (0.98A/PHASE)
MSEL = ON
AC100V

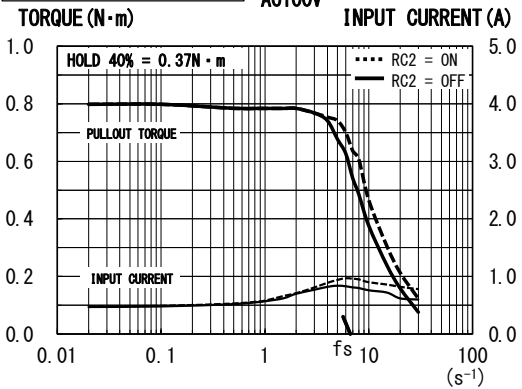


Fig. 4

D-2620v1
PK268-01A (B)
1.0A/PHASE
DRIVE = No. 6 (0.98A/PHASE)
MSEL = ON
AC100V

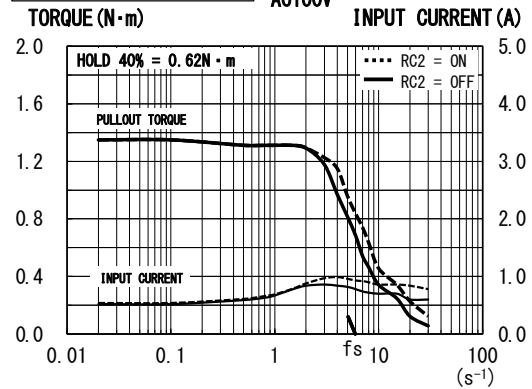


Fig. 5

D-2620v1
PK244-01A (B)
1.2A/PHASE
DRIVE = No. 8 (1.21A/PHASE)
MSEL = OFF
AC100V

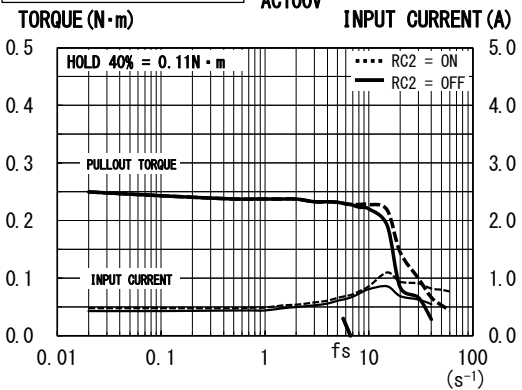


Fig. 6

D-2620v1
PK245-01A (B)
1.2A/PHASE
DRIVE = No. 8 (1.21A/PHASE)
MSEL = OFF
AC100V

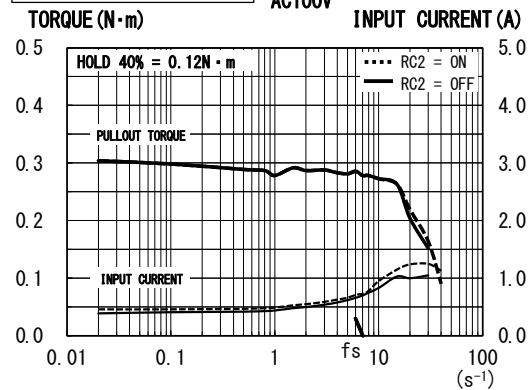


Fig. 7

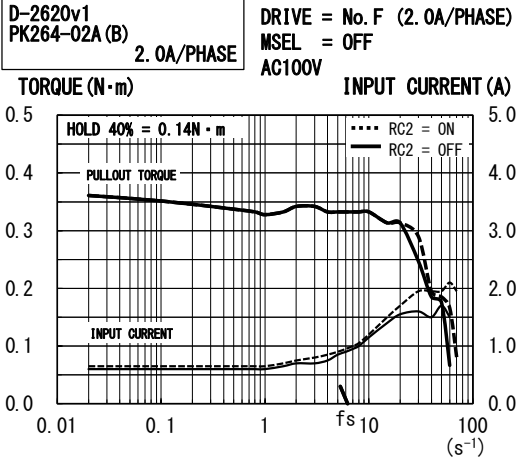


Fig. 8

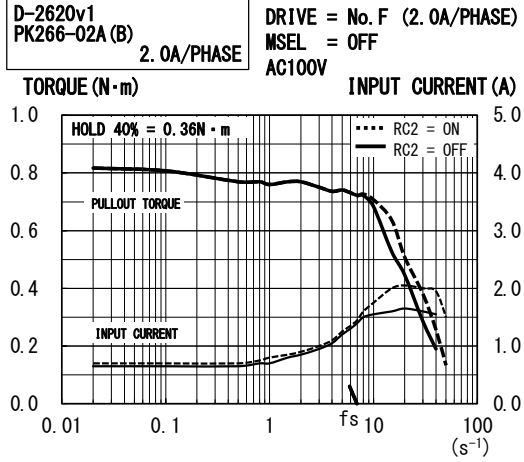


Fig. 9

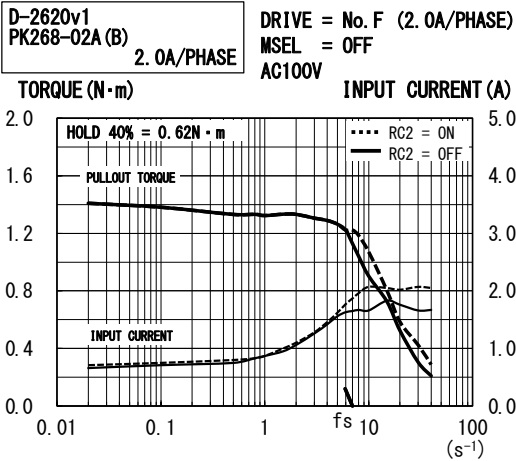


Fig. 10

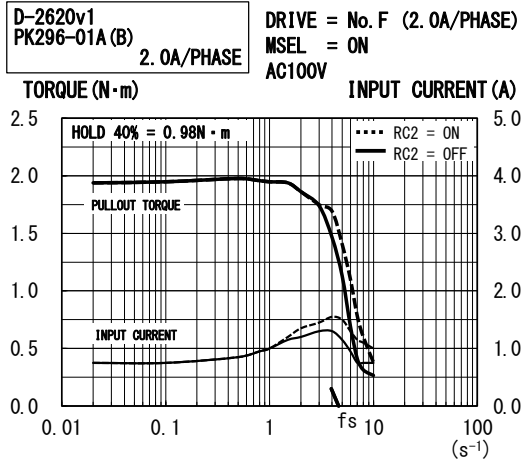
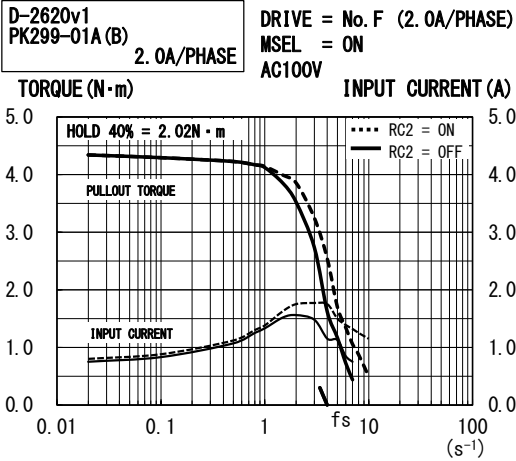


Fig. 11



1 0 – 6. Conforming to Europe standards

This product conducted the validation test of low voltage directive and EMC directive with TÜV(TÜV Japan) for self-declaration of the CE making.

(1) Safety standards

EN 61800-5-1

●Low voltage directive

This product is designed for use as a built-in component.

- Install the product within an enclosure in order to avoid contact with the hand.
- Securely ground the protective earth terminals.

●Installation conditions

Protective class:	I
Overvoltage category:	II
Pollution degree:	Class 2
Protective type:	IP10

(2) EMC standards

EN 61800-3

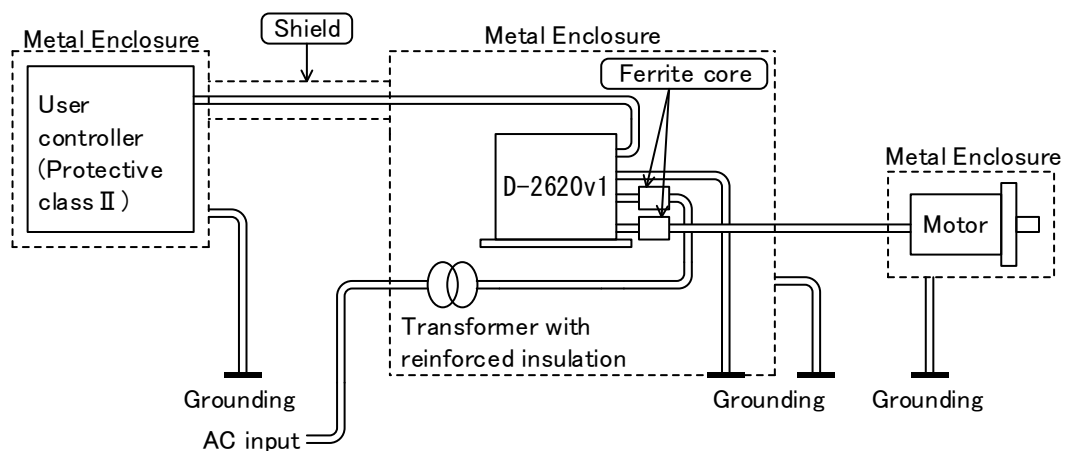
●EMC derective

This product conducted EMC measurement with the system configuration for EMC.

- EMC characteristic may vary depending on the configuration of the equipment that contains the driver or stepping motor. Be sure to conduct EMC measurement with the product assembled in your equipment.

Configuration

The metallic enclosure and shielded wires and ferrite core work to shield noise.



The main parts which revised by this manual

Parts	Content
None	

Technical Service

TEL. (042) 664-5382 FAX. (042) 666-5664
E-mail s-support@melec-inc.com

Sales and Service

TEL. (042) 664-5384 FAX. (042) 666-2031
URL:<http://www.melec-inc.com>

Melec Inc. Control equipment marketing department
516-10, Higashiasakawa-cho, Hachioji-shi, Tokyo 193-0834, Japan

This Operating Manual is subject to change without prior notice
for the purpose of product improvement.

C1710